

**Lighting Element Comprising An Inserted Light-Guiding Body****Abstract:**

5 Method for the production of a lighting element comprising at least one luminescent diode and an inserted light-guiding body, which is arranged in front of said luminescent diode in the direction of the exit of the main light, wherein the respective luminescent diodes are

10 connected to the inserted light-guiding body by an injection molding process with transparent plastic. For this purpose, at least 50 % of the surface of the light-emitting diodes is covered by the injected material during injection molding. At the same time, the maximum wall

15 thickness of the injected layer does not exceed three-times the minimum wall thickness of said layer.

Using the present invention, a method for the production of light-guiding lighting elements is developed by using at

20 least one inserted light-guiding body, wherein the transparent partial illuminating bodies are connected to one another in a safe, rapid and precise manner with respect to the form thereof.